


REVISIONS						
ZONE	REV	DESCRIPTION	CHANGED BY	DATE	CLASS REVIEW	APPROVED
	A	INITIAL RELEASE (SEE TITLE BLOCK)				
D-4	B1	SET INITIAL THICKNESS TO .245	D. GALLANT	06/03/01		JIM POTTER
D-4	B2	TOLERANCE WAS + - .000,1				

POWER PORT FLANGE CLEARANCE

2 PER ASSEMBLY REQUIRED

2 OF THE 12 SHIMS PER BUNCHER CAVITY
MUST BE CUT DOWN TO CLEAR THE POWER
PORT FLANGES.

FOR TECHNICAL QUESTIONS, CONTACT: JIM POTTER 505-690-8701

12	SPACER		410 STAINLESS STEEL				
QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION			MATERIAL SPECIFICATION		ITEM NO
PARTS LIST/BILL OF MATERIAL							
METRIC UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE: X = ± 0.50 XX = ± 0.25 XXX = ± 0.125 ANGULAR = ± .5° MACHINED FINISH = 32/ JPAW-BC-002 NEXT ASSEMBLY USED ON APPLICATION		TASK CONTRACTOR				 JP Accelerator Works 280A Central Park Square Los Alamos, NM 87544	
		A FILLED IN DATE INDICATES THAT THE APPROVAL SIGNATURE HAS BEEN OBTAINED FROM THAT PERSON NR-NOT REQUIRED					
		INITIAL RELEASE APPROVALS				PROJECT	
		DESIGNED JIM POTTER JPAW 10/31/00				SNS	
		DRAWN DANNY GALLANT GI 10/31/00				BUNCHER CAVITY	
CHECKED JIM POTTER JPAW 10/31/00				SPACER			
ENGINEERING JIM POTTER JPAW 10/31/00				DETAIL			
-- -- -- --				SIZE D	DRAWING NUMBER REV		
JPAW-BC-002 -- --					JPAW-TB2-005 B		
APPROVED JIM POTTER JPAW 10/31/00				SCALE 3:2	DO NOT SCALE DRAWING	SHEET 1 OF 1	

NOTES:

201 DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1994.

204 ALL INSIDE CORNERS TO BE R .015 MAX.

208 REMOVE ALL SHARP BURRS AND BREAK SHARP EDGES, INCLUDING HOLES .015 MAX.